

**CELL :-** A128    **CELL NAME:-** Tensioner assy    **MACHINE / STAGE :-** ASSEMBLY    **OPERATION :-** cap pressing

**KAIZEN THEME :** To avoid recurrence of A128 Tensioner nut broken

**IDEA :-** Setting master provided for A128 cap nut pressing stage

**WIDELY/DEEPLY:-**

**COUNTERMEASURE :** Setting master (12 mm for A128 ) implemented on cap nut stage.

**PROBLEM / PRESENT STATUS :** A128 Tensioner nut broken

No provision on cap nut stage to excess cap pressing



Setting master provided to conform to ok cap pressing For A128 tensioner.

**BEFORE**

**AFTER**

<b>BENCHMARK</b>	03 no
<b>TARGET</b>	0
<b>KAIZEN START</b>	04.01.2015
<b>KAIZEN FINISH</b>	20.01.2015

**TEAM MEMBERS :-** Reshma Shushma. G Samadhan ,chandrakant

- BENEFITS :-**
- 1.Reduce in house Rejection.
  2. Avoid may happen customer complaint.

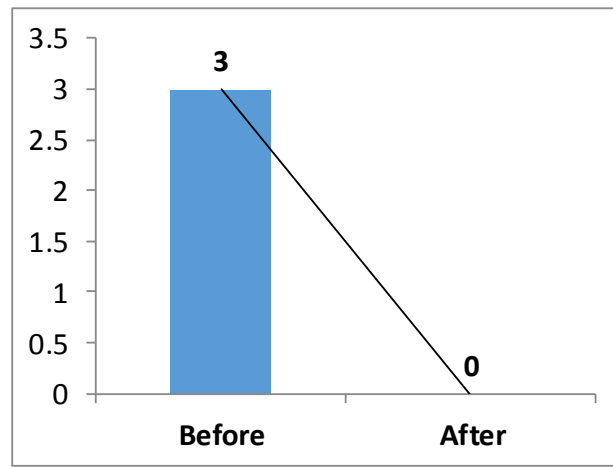
**KAIZEN SUSTENANCE**

**WHAT TO DO:** Setting master 12 mm for A128 implemented on cap nut stage  
**HOW TO DO:** 1) Check point added in daily check sheet.  
**FREQUENCY :** Daily

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
700	-----	700

**WHY - WHY ANALYSIS :-**  
**Why1 :-** A128 nut broken .  
**Why2 :** Excess cap pressing.  
**Why3 :** Cap Pressing setting disturb as Different types of parts pressed on single machine as per requirement...  
**Why4:-** Setting of stroke is manually by trial & error.

**RESULT :-**



**ROOT CAUSE :-** Setting of stroke is manually by trial & error.

**REGISTRATION NO. & DATE:** 04.01.2015

**REGISTERED BY :-** Reshma , Shushma

**MANAGER'S SIGN :-** Sunil Kinkar

**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT**

Sr. No.	CELL	TARGET	RESPONSIBILITY	STATUS
1	A216	20.01.2015	samadhan	Completed

